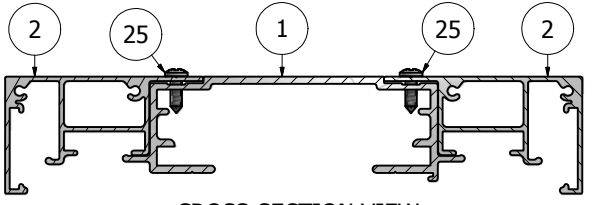
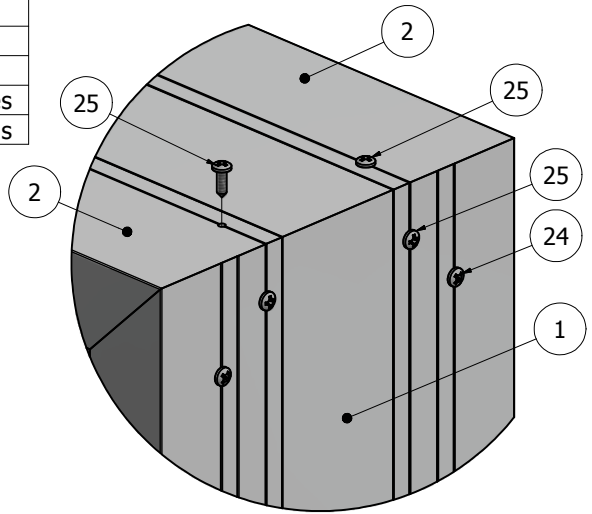


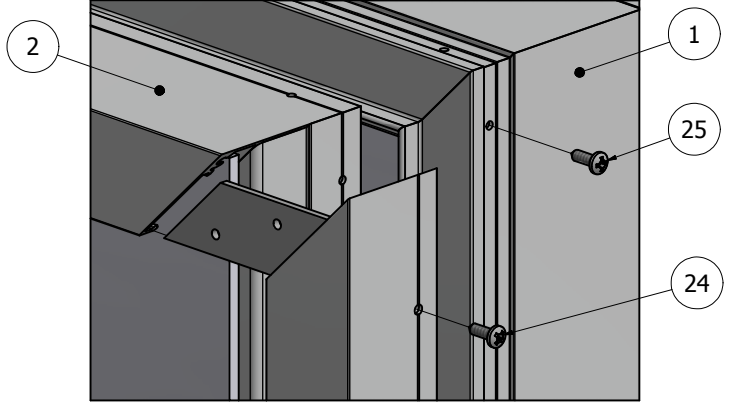
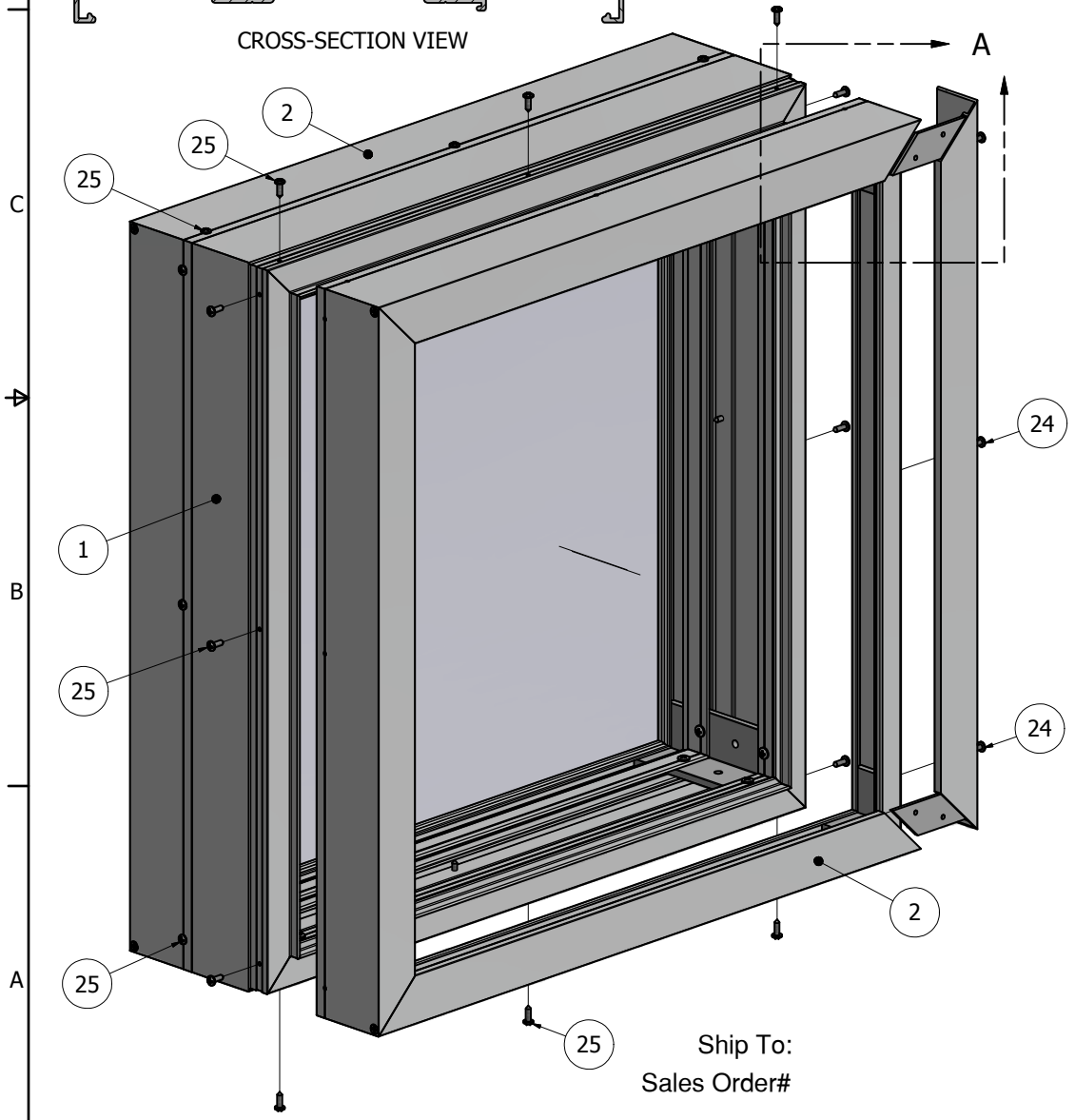
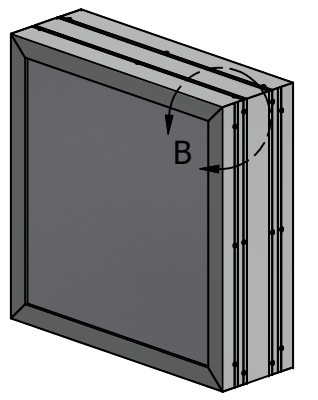
PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K1936	2Part 6in Double Face Body	Assembly
2	K1940/55/44	2Part Ext. Retainer/ 2Part Ext. Frame/ 2Part Retainer	Assembly
24	5290	2Part Retainer Screw	Pre-drill 1/8" pilot holes
25	5290	2Part Ext. Retainer Screw	Pre-drill 1/8" pilot hoels



CROSS-SECTION VIEW



DETAIL B



DETAIL A

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
 (Holes shown in this drawing are for reference only.
 Drilling of pilot holes are to be done by fabricator.)

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DRAWING BY:	SBreihof	1/17/2014
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

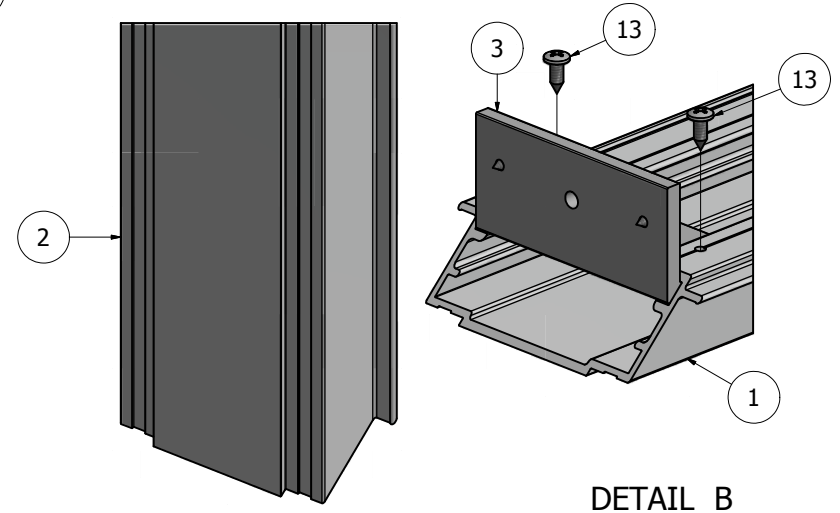
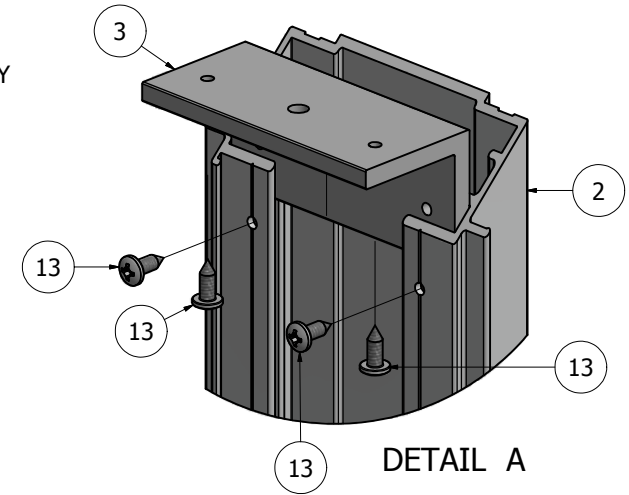
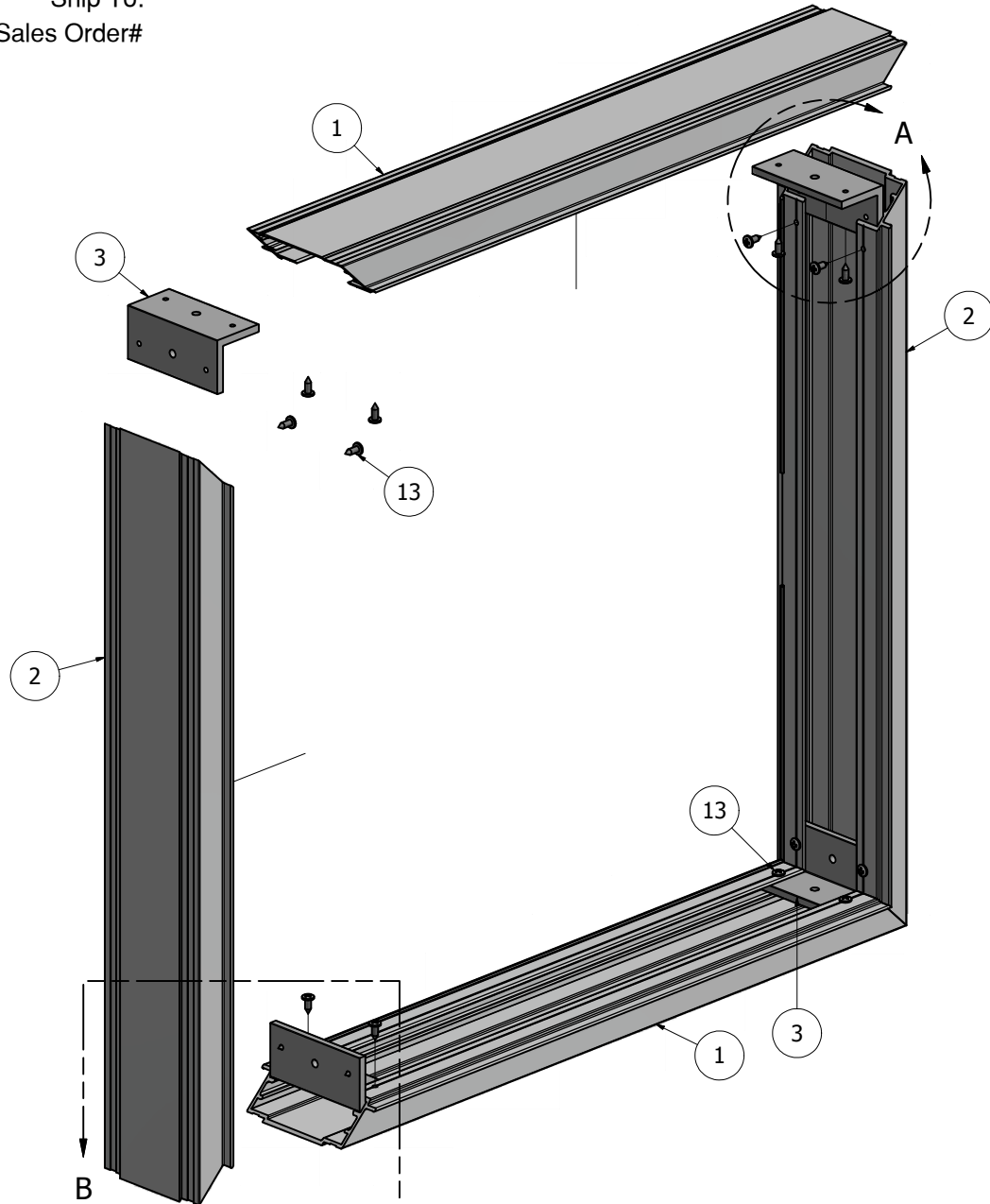
<h1>SignComp</h1>		TITLE
		2Part 6in Double Face Body w/ 2Part Extended Retainer - Assembly
PART NO	K1936/40	REV
		SHEET 1 OF 1

Ship To:
Sales Order#

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	1936	2Part 6in Double Face Body	Top & Bottom
2	1936	2Part 6in Double Face Body	Sides
3	5985	1Part 2Part 6in Body Corner Angle	
13	5218	Corner Angle Screw	Drill 5/32" pilot hole

NOTE: ANGLE HARDWARE MAY BE WELDED OR MECHANICALLY FASTENED AS SHOWN.

Ship To:
Sales Order#



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
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DRAWING BY:	SBreihof	12/6/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp

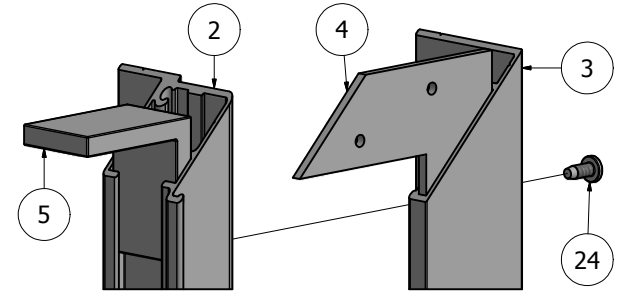
TITLE
2Part 6in Double Face Body - Assembly

PART NO
K1936

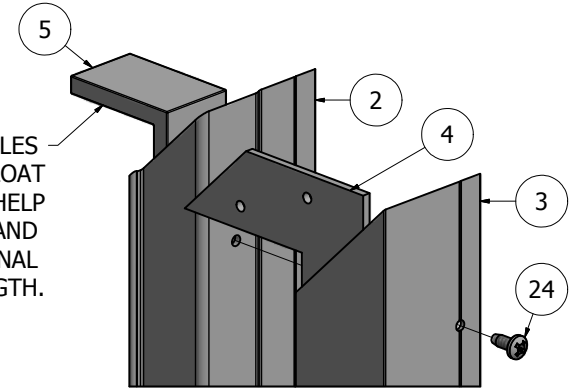
REV

PARTS LIST			
ITE	PART	DESCRIPTION	NOTES
1	1940	2Part Extended Retainer	Top, Bottom & One Side
2	1955	2Part Extended Frame	One Side
3	1944	2Part Retainer	One Side
4	5210	Corner Key	
5	5305	Frame Corner Angle	
24	5290	2Part Retainer Screw	Drill 1/8" pilot hole
28	5241	2Part Extended Retainer Corner Screw	See Detail B

Ship To:
Sales Order#:

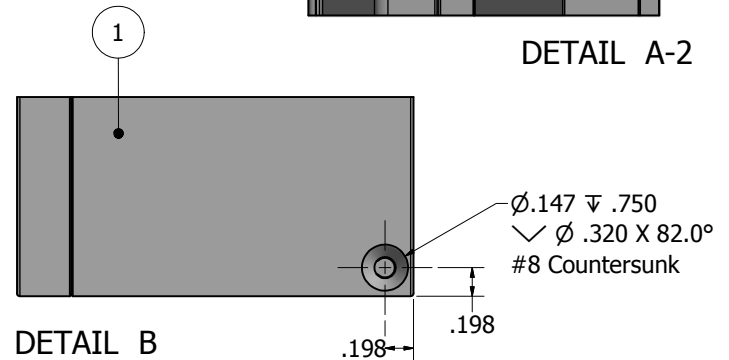


DETAIL A-1



DETAIL A-2

FRAME CORNER ANGLES AND CORNER KEYS FLOAT IN THE EXTRUSION TO HELP ALIGN THE MITRES AND PROVIDE ADDITIONAL STRENGTH.



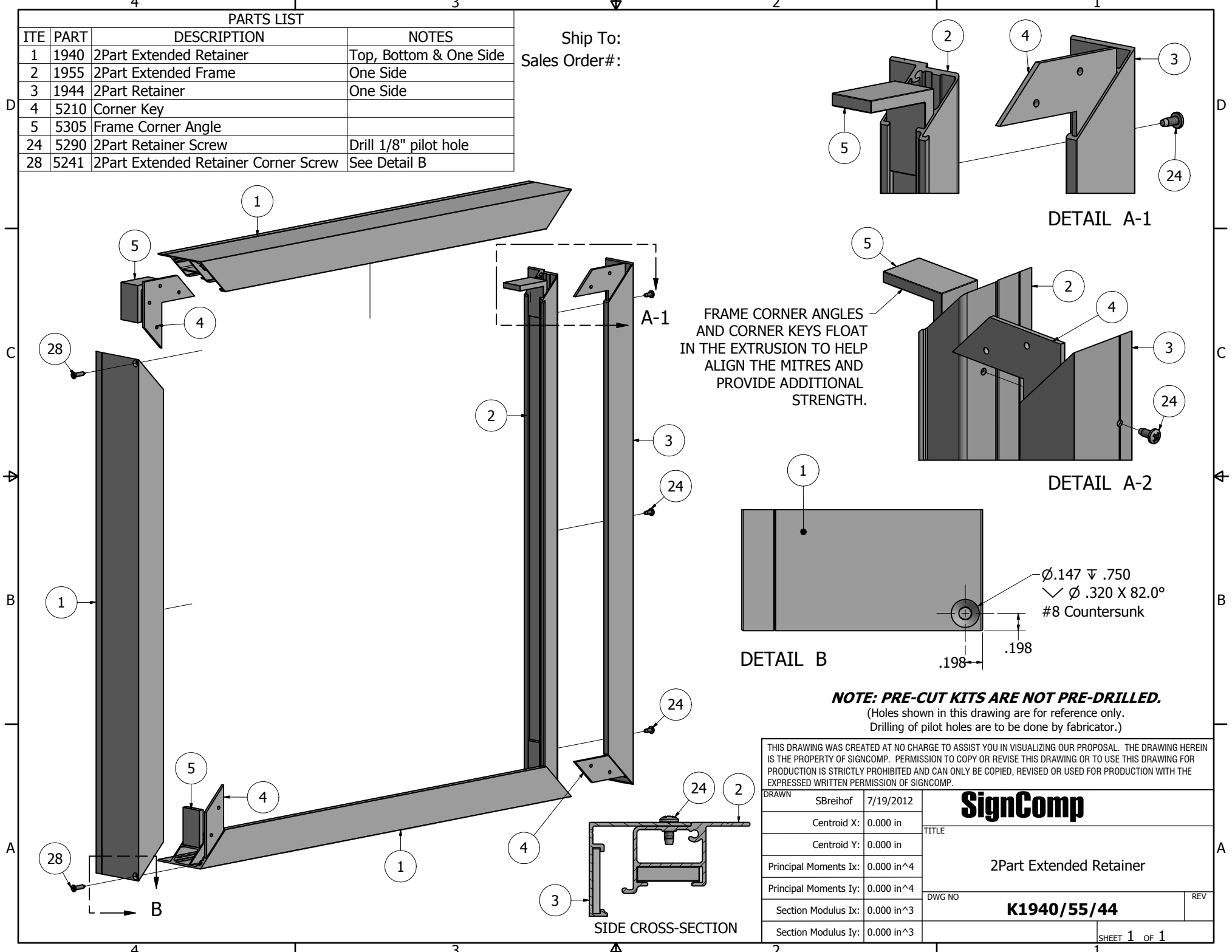
DETAIL B

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	7/19/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in^4	
Principal Moments Iy:	0.000 in^4	
Section Modulus Ix:	0.000 in^3	
Section Modulus Iy:	0.000 in^3	

SignComp		TITLE
		2Part Extended Retainer
DWG NO	K1940/55/44	REV
SHEET 1 OF 1		



SIDE CROSS-SECTION